



Process Heading	Product Specification				
Process Owner	Technical / QA Department				
Reference:	KTC 3.6-275	Revision:	7	Date:	12 <sup>th</sup> December 2022
Reviewed by:	Tania Basajeva		Approved by:	Ehsan Rezaei	

**CRISPY FRIED ONIONS**

**Description**                      *This product is made from fresh healthy onions which are tailed, peeled, washed and sliced. Afterwards onions are battered, fried, cooled down and packed.*

**Ingredients**

<i>Ingredient and compound ingredient breakdown</i>	<i>Source: Natural, Animal, Vegetable, Mineral, Synthetic</i>	<i>Country of origin</i>	<i>Level %</i>
Onions	Vegetable	Holland, Belgium, France	76
Segregated Palm Oil (RSPO Certified)	Vegetable	Malaysia, Indonesia, Papua New Gunei, Southeast Asia, West Africa, South and central America	13.7
Wheat flour	Vegetable	Belgium, The Netherlands, France	9.9
Salt	Mineral	UK	0.4

**Additives and Processing Aids**

None present

**Organoleptic**

<b>Appearance</b>	<i>Fried gold brown onions scraps with different dimensions</i>
<b>Aroma</b>	<i>Characteristic crispy fried onions smell</i>
<b>Flavour</b>	<i>Characteristic crispy fried onions taste</i>
<b>Texture</b>	<i>Crispy onion flakes</i>
<b>Colour</b>	<i>Light brown in June/ August, dark brown in April / May</i>



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**Physical and Chemical Data**

Parameter	Units	Limits
Foreign vegetable components (peelings, root ends)	%	1
Foreign vegetable components (peelings, root ends)	%	0.5
Soft pieces	%	<13%
Peelings 25mm <sup>2</sup> -100mm <sup>2</sup>	%	<1
Over fried pieces	%	<1
Moisture	%	<5
Colour	L-value	54-46 (colorimeter)

\* This product confirms to EU legislation and regulations regarding food safety and quality, including pesticides and heavy metals.

**Allergens and sensitive ingredients**

Free From	Component(s) and derivatives
Yes	Nuts - ( <i>almond, hazelnut, walnut, cashew, pecan, brazil nut, pistachio, macadamia nut, Queensland nut and products thereof</i> )
Yes	Celery and products thereof
No	Cereals containing gluten and products thereof
Yes	Crustaceans and products thereof
Yes	Egg and products thereof
Yes	Fish and products thereof
Yes	Lupin and products thereof
Yes	Milk and dairy products
Yes	Molluscs and products thereof
Yes	Mustard seeds and products thereof.
Yes	Other seeds and products thereof
Yes	Peanuts and products thereof
Yes	Sesame seeds and products thereof
Yes	Soybeans and products thereof
Yes	Sulphur Dioxide and Sulphites at level above 10mg/kg or litre expressed as SO <sub>2</sub> .



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**Nutrition information**

Nutritional Information	Average value in 100g
Energy	2450kJ / 590kcal
Fat	44.0g
of which saturated	21.0g
Carbohydrate	40.0g
of which sugar	9.0g
Fibre	5.0g
Proteins	6.0g
Salt	1.2g

**Microbiological Standards**

Bacteriological Analysis	Target	Reject
Total Plate Count	<50000 colonies/g	>50000 colonies / g
Enterobacteriaceae	<100 colonies/g	>100 colonies/g
<i>Escherichia coli</i>	<10 colonies/g	>10 colonies/g
Yeast	<10000 colonies/g	>10000 colonies/g
Moulds	<10000 colonies/g	>10000 colonies/g
<i>Salmonella</i>	Absent in 25g	Positive
<i>Listeria Montocytogenes</i>	Absent in 25g	Positive

**Food Intolerance Data****Suitable for:**

People with a nut/seed allergy	Ovo-lacto vegetarians
Lactose intolerance	Kosher Diet
Vegans	Halal Diet
Vegetarians	



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**General Information**

<b>Shelf Life</b>	12 months from date of production if kept unopened in manufacturers packaging.
<b>BBE once opened</b>	14 days if kept in an appropriate sealed container in a cool and dry away from direct lights storage condition
<b>Storage Conditions</b>	Store at ambient temperatures, in a clean dry area. Keep away from strongly odorous materials and direct sunlight.
<b>Minimum Durability expressed as</b>	Best Before End: Month Year
<b>Packaging</b>	Product is available in: <b>4856</b> 12 x 400g printed foil bags, inside corrugated box <b>4855</b> 4 x 2.5kg printed foil bags, inside corrugated box

Packaging Type	12x400g			4x2.5kg		
	Primary	Secondary	Tertiary	Primary	Secondary	Tertiary
Packaging material	PE/PET bag	Cardboard box	Wooden pallet and stretch foil	PE/PET bag	Cardboard box	Wooden pallet and stretch foil
Weight (+/- 10%)	6g	400g	20kg	20g	500g	20kg
Packaging dimensions (mm)	28x18cm	39x25x25cm	120x100cm	40x22cm	39x25x35cm	120x100cm
Colour	Multicolour	Multicolour	Wooden + transparent	Multicolour	Multicolour	Wooden + transparent
Pallet Configuration	Layer Qty: 12 No. of layers: 8 Pallet Qty: 96 boxes			Layer Qty: 12 No. of layers: 5 Pallet Qty: 60 boxes		

**GM Labelling**



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Product does not contain any genetically modified ingredients.

**Approval**

<b>Signature of Acceptance for KTC (Edibles) Limited</b>	<b>Signature of Acceptance for Customer</b>
Name: Tania Basajeva	Name:
Signature: TB	Signature:
Date: 12 <sup>th</sup> December 2022	Date: