

Hildon Product Specification

Product:	Hildon Natural Mineral Water Delightfully Still		
Description	750ml Glass Still x 12 (New Sri Lanka Bottle)		
Inner Barcode	5017160000035	Outer Barcode	15017160000032
Hildon Product Code	75GS12		
Site of Manufacture	Hildon Limited Broughton Hampshire SO20 8DQ		

Product Use Information	
Storage Instructions	Store in a cool place away from direct sunlight. Refrigerate after opening and consume within 3 days.
Directions for use	N/A
Maximum Shelf life	18 months

Ingredients			
Natural Mineral Water Free from all artificial colours, flavours, sweeteners and preservatives			
Ingredients	Physical State	Country of Origin	Quid (if applicable)
Natural Mineral Water	Liquid	UK	N/A
GMO Status			
All listed products sold by Hildon Limited are free from ingredients derived from genetically modified materials.			

SUITABLE FOR INFORMATION		
Suitable for:	Yes (✓) / No (✗)	Comments
Vegans	✓	
Vegetarians	✓	
Lactose Intolerants	✓	
Halal diets	✓	
Kosher diets	✓	

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Nutrient	Per 100ml
Energy (kJ/100ml)	0
Energy (kcal/100ml)	0
Protein (g/100ml)	0
Fat (g/100ml)	0
Saturated fat (% total fat)	0
Fibre (g/100ml)	0
Carbohydrate (g/100ml)	0
Sugars (g/100ml)	0
Sodium (mg/100ml)	0.89
Chemical	Unit and Measurement (ND = Not Detectable)
pH	7.5
Ammonia	ND
Nitrite	ND
Nitrate	8.9 mg/l
Chloride	17 mg/l
Sulphate	11 mg/l
Bicarbonate	280 mg/l
Potassium	ND
Sodium	8.9 mg/l
Calcium	120 mg/l
Magnesium	2.0 mg/l
Arsenic	ND
Iron	ND
Fluoride	0.076mg/l
Antimony	ND
Barium	0.014 mg/l
Cadmium	ND
Chromium	ND
Copper	ND
Cyanide	ND
Manganese	ND
Mercury	ND
Nickel	ND
Selenium	ND

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Free From Information			
This product contains: Yes (✓) / No (✗)	Recipe	Site	Comments
Artificial Antioxidants	✗	✗	
Artificial Colours	✗	✗	
Artificial Flavourings	✗	✗	
Flavour Enhancers	✗	✗	
Preservatives	✗	✗	
Artificial Sweeteners	✗	✗	
GM Ingredients / derivatives	✗	✗	
Egg or egg products	✗	✗	
Fish or fish products	✗	✗	
Shellfish or shellfish products	✗	✗	
Milk or milk products	✗	✗	
Peanuts/ Groundnuts or products	✗	✗	
Tree Nuts or products	✗	✗	
Sesame Seed or products	✗	✗	
Celery / Celeriac or products	✗	✗	
Mustard or products	✗	✗	
Soyabeans or products	✗	✗	
Sulphite (declare if > 10mg/kg)	✗	✗	
Wheat or products	✗	✗	
Gluten or products	✗	✗	
Lupin or products	✗	✗	

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Quality Attributes	
Appearance	Clear. No sediment. Small bubbles in carbonated water only.
Aroma	None
Flavour	None
Mouth feel	None in still. Lightly sparkling, balanced, slight taste in carbonated only.
Packaging	Bottle to be free from scuff marks, cracks, chips or sticky glue marks. Coding to be legible and correct. Strong outer wrap.

Primary Packaging				
Description	Approx Weight g	Material	Recyclable	Approved for contact with food
Bottle	458g	Glass	Yes 100%	Yes
Cap	1.50g	Aluminum	Yes 100%	Yes
Label	1.1g	Paper	Yes 100%	Yes

Secondary Packaging			
Description	Approx Weight g	Material	Recyclable
Tray	52g	Cardboard	Yes 100%
Shrink Wrap	29g	Plastic	Yes 100 %

Tertiary Packaging			
Description	Approx Weight g	Material	Recyclable
Pallet	25000g	Wood	Yes 100 %
Layer Boards	336g	Cardboard	Yes 100%
Pallet Wrap	662g	Plastic	Yes 100 %

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Finished Product

Filled Bottle		
	Dimensions	Weight g
Height including cap	249mm	1,222 g
Diameter	85 ± 1.5 mm	

Case		
	Dimensions	Weight g
Height	255 mm	14,750g
Length	335 mm	
Width	255 mm	

Pallet Configuration	
	Standard Pallet
Layers per pallet	5
Cases per layer	14
Total cases per pallet	70
No. Units per pallet	840
Finished Pallet Dimensions (Length x Width x Height)	L 120cm x W 100cm x H 141cm
Finished Pallet Weight (Approx)	1,059,469g

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Date	Department
19.6.19	QC Hildon Ltd