

Doc Ref: SPC CAT STICKS	<b>PRODUCT SPECIFICATION CATERING RECIPE (FINEST QUALITY) STICKS, CHUBS &amp; ROLLS</b>	
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Issue No 10	Authorised by: Gail McMath	Date: 12 Jul 2021

This product specification covers the following Black Pudding products

PRODUCT	SIZE	C=CHILLED F=FROZEN	BBP CODE	UNIT BARCODE	OUTER BARCODE
CATERING STICKS	1.36kg	C F	BPSTIKCASE10 FRBPSTIKCASE10	5060051271144	05060051271359
CATERING STICKS	1.36kg	C	BPSTICKCASE4	5060051271144	05060051271168
CATERING STICKS	1.1kg	C	BPSTIK1.1CASE10	5060051271540	05060051271564
BLACK PUDDING CHUBS	454g	C F	BPCHUBCASE12 FRBPCHUBCASE12	5060051271052	05060051271151
BLACK PUDDING ROLLS	220g	C F	BP220CHUBCASE12 FRBP220CHUBCASE12	5060051271335	05060051271366

#### SUPPLIER INFORMATION

<b>Company Name</b>		<b>The Bury Black Pudding Co Ltd</b>	
<b>EC Number</b>		GB BU 009	
<b>Company Address</b>		<b>Contact Details</b>	
Unit 12 - 14 J2 Business Park Bridgehall Lane Bury BL9 7NY		Tel:	0161 797 0689
		Fax:	0161 797 2689
		Email:	info@buryblackpuddings.co.uk

#### PRODUCT INFORMATION

<b>Product Description</b>	Black Pudding is a cooked product containing a mixture of blood, pork fat, pork rinds, cereal, onion, spices & herbs. The ingredients are filled into a cylindrical food-safe plastic casing secured with metal clips and cooked to pasteurise the product, followed by rapid cooling.
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<b>Legal Name and Declaration (full ingredient list as would appear on consumer packaging.)</b>
Black Pudding
<b>INGREDIENTS:</b> Water, <u>Wheat</u> Flour (with added calcium, iron, niacin & thiamin), <u>Oatmeal</u> , Pearl <u>Barley</u> , Dried Pork Blood, Pork Fat, Onion, Pork Rind, Salt, Mixed Herbs, <u>Wheat</u> Starch, White Pepper, Yeast Extract, Raising Agent Ammonium Hydrogen Carbonate
<b>Allergy Advice (list of allergens to be declared)</b>
For allergens, including cereals containing gluten see <u>underlined</u> ingredients

<b>PACKAGING – Food Contact</b>
Polyamide artificial shirred thermoshrinkable barrier casing with metal clips at each end

<b>SHELF LIFE AND STORAGE CONDITIONS</b>		
	<b>Chilled</b>	<b>Frozen</b>
<b>Shelf Life – Best Before End + Batch Code mm/yyyy + 3 digits</b>	6 Months from day of manufacture. (Suitable for home freezing for up to 3 months).	15 Months from day of manufacture
<b>Despatch / Delivery Conditions</b>	0°C to 5°C Chilled pallet distribution	Below -18°C Frozen pallet distribution
<b>Storage Conditions</b>	0°C to 5°C	Below -18°C
<b>Life &amp; Storage conditions once opened</b>	(Defrost before cooking if home frozen). Once opened use within 6 days. Store at 0°C to 5°C	Once defrosted do not refreeze, when opened use within 6 days. Store at 0°C to 5°C

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### Cooking Instructions

This Black Pudding stick should be sliced and the plastic casing removed before cooking. The slices can be cooked by grilling or frying for 6-8 minutes turning occasionally.

### ORGANOLEPTIC STANDARDS

<b>Colour</b>	Red/brown with a matrix of white fat pieces and a close texture of translucent cereals.
<b>Flavour</b>	Savoury with dominant herbs and white pepper, rich and moreish
<b>Odour</b>	Savoury & herby with dominant white pepper notes
<b>Texture</b>	Firm black skin with a slight sheen. Smooth & creamy with slight resistance afforded by the pork fat and slightly soft pieces of pearl barley which melt in the mouth. Firmness reduces slightly during reheat by the consumer.

NUTRITION INFORMATION	TYPICAL VALUES PER 100g
<b>Energy</b>	512kJ/121kcal
<b>Fat</b>	2.5g
<b>Of which saturates</b>	0.9g
<b>Carbohydrates</b>	18.6g
<b>Of which sugars</b>	0.8g
<b>Protein</b>	7.6g
<b>Salt</b>	1.5g
<b>Iron</b>	12.0mg

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MICROBIOLOGICAL STANDARD: At time of manufacture			
Micro-organisms	Target	Alert	Action
Total viable count	<1000	1000 - 5000	>5000
Enterobacteriaceae	<10	10 - 50	>50
Yeasts & moulds	<200	200 - 500	>500
Staphylococcus aureus	<20	20	>20
Bacillus cereus	<20	20	>22
Clostridium perfringens	<10	10	<10
Listeria Species	<10	10	>10
Listeria monocytogenes	ND	D	D
Salmonella	ND	D	D

FOOD INTOLERANCE INFORMATION			
	y/n		y/n
Free from additives	No**	Free from sulphur dioxide	Yes
Free from artificial sweeteners	Yes	Free from mustard/mustard derivatives	Yes
Free from azo colours	Yes	Free from Celery/celeriac	Yes
Free from all colours	Yes	Free from kiwi fruit	Yes
Free from artificial colours	Yes	Free from yeast	No
Free from benzoates	Yes	Free from sesame seeds	Yes
Free from BHA/BHT	Yes	Free from wheat/wheat derivatives	No
Free from all preservatives	Yes	Free from gluten	No
Free from artificial preservatives	Yes	Is the product suitable for coeliacs	No
Free from eggs/eggs derivatives	Yes	Is the product suitable for people with nut/seed allergies?	Yes
Free from genetic modification	Yes	Is the product suitable for Halal requirements?	No

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Free from MSG	Yes	Is the product suitable for Kosher requirements?	No
Free from glutamate	Yes	Is the product suitable for vegetarians?	No
Free from a possible source of histamine	Yes	Is the product suitable for vegans?	No
Free from a source of phenylalanine	Yes	High in Omega 3	No
Free from caffeine	Yes	Free from potassium-based salt substitutes?	Yes
Free from cows' milk/milk derivatives	Yes	Does the product contain irradiated ingredients?	No
Free from egg/egg derivatives	Yes	Does the product contain nuts or seeds?	No
Free from flavourings	Yes	Do nuts or seeds go down the same line?	No
Free from artificial flavourings	Yes	Are there nuts or seeds in the same factory	No
Free from shellfish	Yes	Suitable for Freezing	Yes
Free from soya/soya derivatives	Yes	Does the product require defrosting before use	Yes

\*\*Additives in fortified flour

<b>DOCUMENT AND VERSION CONTROL</b>		
AMENDMENTS		
VERSION NO	DATE	DETAIL
5	14 Oct 15	New format
6	9 Jun 16	Shelf life difference of 1.36 & 2.6 kg
7	12 Sep 2017	Shelf life to 6 months
8	8 Jan 2020	Change of header, removal of footer, added Document & version control at end of spec , product codes & barcodes added, combined chilled and frozen. Specification review & approval added.
9	26 May 2021	Use By changed to Best Before End
10	12 Jul 21	EU code changed to GB, BBE format added, Nutritional amended, Micro standards changed to target, alert & action

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Specification Review completed: 12/07/2021

Approved by: Michelle Bradshaw	Position: Technical Manager	Date: 12/07/2021	Sign: 
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