



McCain Foods Customer Specification

SAP Material #:	43045	Last Updated:	11.09.2023
Specification #:	110000001170	Effective Date:	11.09.2023
Product Name:	MCCAIN FS PICKERS CHILLI & CHEESE NUGGETS 6 X 1KG	Version No.:	1.12
Inner Code:	6000000322 (3256830009912)	Valid Until:	18.05.2025
Outer Pack Code:	6000001000 (3256830009929)		

Address: McCain Foods (GB) Ltd
Registered Office, Havers Hill, Scarborough,
North Yorkshire, England, YO11 3BS,
Registered Number 733218, England.
Telephone: +44(0) 1723 584141
Fax: +44(0) 1723 581230

Country of Manufacture: United Kingdom

McCain Pack Statements:

Ingredients: Processed **CHEESE** (31%) (Cheese (**MILK**), Water, Butter (**MILK**), **MILK** Protein, Emulsifying Salt (E331), Whey Powder (**MILK**), Salt, Colours (E160a, E160c), Starch), Batter (**WHEAT** Flour (with Calcium, Iron, Niacin, Thiamin), **WHEAT** Starch, Salt, Raising Agents (E450, E500, E503), Whey Powder (**MILK**), Stabiliser (E464), Colour (E160c), Yeast, Rapeseed Oil), Water, Vegetable Oils (Rapeseed, Sunflower) - in varying proportions, Green Bell Pepper (10%), Jalapeno Peppers (4%)

Halal Product Certified
Kosher Product Not Certified
Vegetarian Product Not Certified, but Suitable
Vegan Product Not Certified

Special Symbols:



Regulated Allergens:	Present in Product (Yes/No/May Contain)	
Celery & celery products	No	
Cereals containing gluten & their products [wheat, rye, barley, oats, spelt]	Yes	Wheat
Crustacean & crustacean products	No	
Egg & egg products	No	
Fish & fish products	No	



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Lupin & lupin products	No
Milk & milk products	Yes
Mustard & mustard products	No
Molluscs & molluscs products	No
Peanut & peanut products	No
Sesame seed & sesame seed products	No
Soybean & soybean products	No
Tree nuts & tree nut products	No
Sulphites, present in ingredients, additives or processing aids	No

Food Intolerances:	Present in Product (Yes/No/May Contain)
Allium Genus	No
Chestnuts	No
Gelatin	No
Herbs	No
Spice	No
Kiwifruit	No
Legumes	No
Seeds	Yes
Yeast	Yes
Buckwheat	No
Aspartame	No
Quinine	No
Butylated hydroxyanisole (BHA)	No
Butylated hydroxytoluene (BHT)	No
tert-Butylhydroquinone (TBHQ)	No
Added Caffeine	No
Alcohol	No
Added Fats & Oils - Animal	Yes
Added Fats & Oils - Vegetable	Yes
Added Fats & Oils - Hydrogenated	No
Vegetable Proteins - Acid hydrolysed	No
Vegetable Proteins - Enzyme hydrolysed	No
Vegetable Proteins - Texturized	No
Artificial Sweetener (Other than Aspartame)	No
Added Preservatives - Artificial	No
Added Preservatives - Natural	No
Added Flavour Enhancers - Natural	No
Added Flavour Enhancers - Artificial (excluding MSG)	No
Added Monosodium Glutamate (MSG)	No
Added Colours - Natural	Yes
Added Colours - Artificial	No
Added Colours - Azo & Coal Tar dyes	No
Added Flavours - Natural	No



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Added Flavours - Artificial	No
Added Flavours - Precursors	No
Added Flavours - Thermal process flavourings	No
Added Flavours - Smoke flavourings	No
Added Flavours - Other flavouring	No
Added Flavours - Diacetyl	No
Added Salt	Yes
Added Sugar (including dextrose, glucose, fructose, etc)	No
Added gases for food preservation	Yes
Benzoate and Parabens	No
Cinnamon	No
Cocoa	No
Coconut	Missing Data
Corn/ Maize and derivatives	Yes
Engineered Nano Material	No
Enzymes	No
Food Additives	Yes
Processing Aids	Yes
Fruit	Yes
Meat and Meat products	No
Modified Starch	No
Novel Foods as defined in EU	No
Palm Ingredients	No
Phenylalanine	Missing Data
Poppy Seeds	No
Pork or ingredients derived from pork	No
Rice or rice derivative	No
Vegetables	Yes
Vanillin	No
Azodicarbonamide	No
Partially Hydrogenated Oils	No

Allergen Statement: For allergens, see ingredients in **BOLD**

Customer Instructions:

For best results cook from **FROZEN**.

Do not overcook.

Cooking directions based on 300g of product. For different quantities adjust cooking time accordingly.

For all cook methods see www.mccainfoodservice.co.uk/cookinginstructions

COOKING GUIDELINES

DEEP FRY

Temperature 175°C/350°F

Time 3 - 3½ minutes

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Date Printed: 4 October 2023



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NUTRITION INFORMATION			
		Per 100 g Frozen	Per 100 g Deep Fried
Energy	kJ	1033	1234
	kcal	247	296
Fat	g	13.3	17.2
of which saturates	g	5.0	5.3
Carbohydrate	g	22.9	25.4
of which sugars	g	1.9	1.8
Fibre	g	1.6	1.8
Protein	g	8.3	9.0
Salt	g	1.7	1.8

Best Before End Example : (Last Day of Month) DD.MM.YYYY
30.09.2016

Lot No Example : Plant DDDMMYY HH:MM Line
B030315 13:52 2

Microbiological	
	Ideal Range
TVC	0 - 500,000
Coliforms	0 - 5,000
E.Coli	0 - 200
Staphylococcus aureus	0 - 200
Yeasts and Moulds	0 - 5,000
Organoleptic	
Appearance	Four distinct and different formed nugget shapes in a crispy golden coloured batter, with no pinholes. The inside of the nuggets shall have distinct green pepper pieces set amongst a smooth yellow cheese with flecks of orange, the cheese is evenly melted. When pieces are broken, they appear full and the cheese flows slowly from the shell when tipped.
Texture	Exterior has a smooth surface and is dry and crisp. The cheese should be smooth and runny in texture. The peppers have a slight resistance to bite and are not mushy.
Flavour / Aroma	Fresh fried batter and mild cheese aroma. Clean heated oil, slight saltiness and mild heat from peppers. No off odours



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Physical Parameters			
	Ideal Range	Target	Unit of Measure
Count - Sample	48 - 54	50	EA

Recipe Parameters:				
Description	Min	Target	Max	UOM
Metal Detection - Ferrous	2.5	2.5	2.5	MM
Metal Detection - Non Ferrous	3	3	3	MM
Metal Detection - Stainless Steel	3	3	3	MM

Process Flow:
Order of Deposit→Mix→Discharge→Form→1st Stage Coat→2nd Stage Coat→3rd Stage Coat→4th Stage Coat→5th Stage Coat→Fry→Defat→Freeze→Pack→Metal Detect (CCP)→Cold Store

Storage: Keep frozen at -18°C or below
IF THAWED DO NOT REFREEZE

Shelf Life: FROZEN
From Manufacture: 15 Months
Minimum to Suppliers 6 Months



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Packaging			
Inner:			
Packaging Type (Material):	Printed Film (Bag)	Height (mm)	200
		Width (mm)	330
		Depth (mm)	40
		NET Weight (g)	1,000
		Gross Weight (Kg)	1.0064
		Packaging Weight Per Pack (Kg)	0.0064
		Volume (M3)	0.00264
Outer:			
Packaging Type (Material):	(Corrugated) Cardboard Case	Height (mm)	138
		Width (mm)	290
		Depth (mm)	391
		NET Weight (Kg)	6
		Gross Weight (Kg)	6.3015
		Packaging Weight Per Case (Kg)	0.2631
		Volume (M3)	0.0156
		Consumer Units per Pack	6
Pallet Configuration: Pallet diagrams	Height (mm)	1,404	
	Width (mm)	1,200	
	Depth (mm)	1,000	
	NET Weight (Kg)	540	
	Gross Weight (Kg)	595.1307	
	Volume (M3)	1.68	
	Consumer Units per Pack	540	
	Cartons per Layer	10	
	Layers per Pallet:	9	
	Cartons per Pallet	90	
	Pallet Configuration:	Chep	
	Pallet Wrap:	Stretchwrapped	
Packaging Instructions:	USE CLEAR TAPE		



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Warranty:

McCain Foods (GB) Ltd, hereby warrant that this product is produced in accordance with good manufacturing practice and supplied in accordance with all the requirements of the Food Safety Act 1990, all regulations and orders there under and all other relevant UK legislation.

To ensure the information supplied is correct, please make sure you have the most recent version.

Last updated: 11.09.2023